

Major Steel Mill Energy Savings

A major steel mill installed three Hydroheater® Direct Steam Injection (DSI) heaters to replace an aging water heating system. The new heaters immediately saved the mill \$60,000 per month in energy costs as varied by steam and water meters. These DSI heaters generate 900 GPM [245.5 m³/hr] of 180°F [82.2°C] water for continuous annealing lines. The mill realized a pay-back on the heaters of less than two months!

Hydroheater Advantages

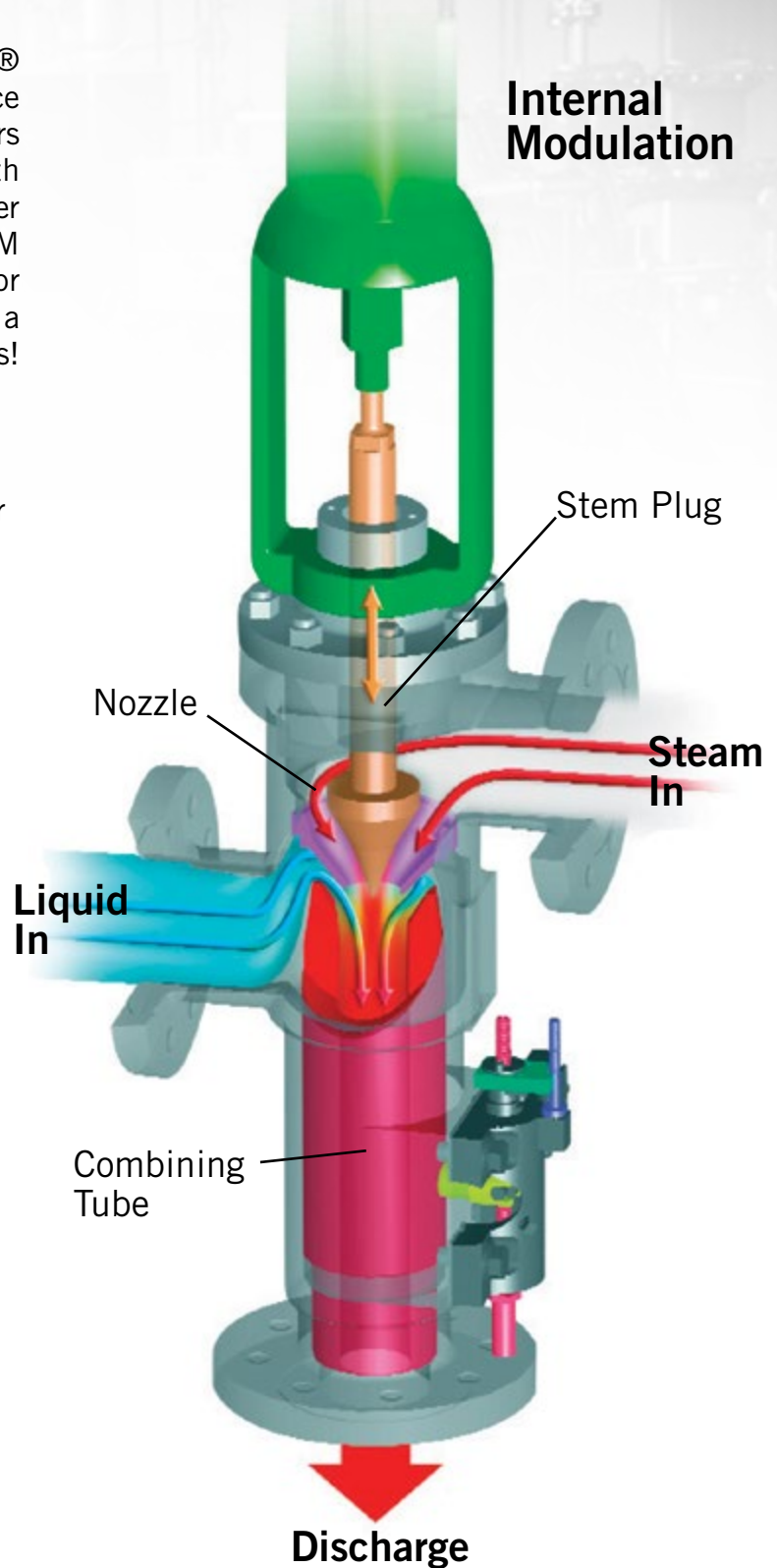
- Produce instantaneous on-demand hot water
- Eliminate hot water tanks, heat exchangers and spargers
- Require no condensate return line - lower maintenance costs
- Reduce the need for plant boiler blow-down
- Require less flood space
- Produce no damaging vibration

Applications for Primary Metal Industry

- Plating lines hot water tank fill
- Pickling solution hot water
- Phased temper cool-down
- Cogen waste steam hot water

Hydro-Thermal Solution

- Exceptional energy savings compared to heat exchangers and spargers
- Precise temperature control
- Patented self-cleaning design to eliminate scaling and fouling
- Mount vertically or horizontally
- Quiet, hammer-free operation
- 2-25,000 GPM [1-6,819 m³/hr] flow rates



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